

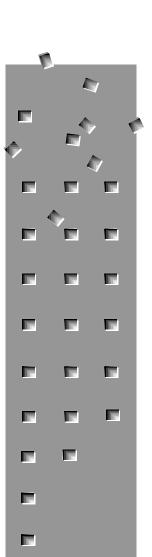
# ALR-H450/H460 Developer Guide

June, 2019





ALR-H450 ALR-H460



# **Legal Notices**

Copyright ©2019 Alien Technology, LLC. All rights reserved.

Alien Technology, LLC and/or its affiliated companies have intellectual property rights relating to technology embodied in the products described in this document, including without limitation certain patents or patent pending applications in the U.S. or other countries.

This document and the products to which it pertains are distributed under licenses restricting their use, copying, distribution and decompilation. No part of this product documentation may be reproduced in any form or by any means without the prior written consent of Alien Technology, LLC and its licensors, if any. Third party software is copyrighted and licensed from Licensors. Alien, Alien Technology, the Alien logo, Nanoblock, Fluidic Self Assembly, FSA, Gen2Ready, Squiggle, Nanoscanner and other graphics, logos, and service names used in this document are trademarks of Alien Technology, LLC and/or its affiliated companies in the U.S. and other countries. All other trademarks are the property of their respective owners. U.S. Government approval required when exporting the product described in this documentation.

Federal Acquisitions: Commercial Software -- Government Users Subject to Standard License Terms and Conditions. U.S. Government: If this Software is being acquired by or on behalf of the U.S. Government or by a U.S. Government prime contractor or subcontractor (at any tier), then the Government's rights in the Software and accompanying documentation shall be only as set forth in this license; this is in accordance with 48 C.F.R. 227.7201 through 227.7202-4 (for Department of Defense (DoD) acquisitions) and with 48 C.F.R. 2.101 and 12.212 (for non-DoD acquisitions).

DOCUMENTATION IS PROVIDED "AS IS" AND ALL EXPRESS OR IMPLIED CONDITIONS, REPRESENTATIONS AND WARANTEES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGMENT ARE HEREBY DISCLAIMED, EXCEPT TO THE EXTENT THAT SUCH DISCLAIMERS ARE HELD TO BE LEGALLY INVALID.



# Alien Technology® ALR-H450/H460 Developer Guide



## **Table of Contents**

1	IN	NTRODUCTION	1
•	1.1	Audience	
		Type Conventions	
	1.2		
	1.3	Overview	
	1.4	Documentation and Sample Code	
	1.5	System Requirements	
2	P	RFID READER	7
_	2.1	Introduction	
	2.1	Enumerations	
		2.2.1 Bank	
		2.2.2 Target	
		2.2.3 Session.	
		2.2.4 LockType	
	2.5	2.2.5 RFIDInfo	
	2.3	Connecting to RFID Module	
	2.4	Tag Operations	
	2.4	2.4.1 Mask	4
		2.4.2 Reading a single tag	
		2.4.3 Continuous Inventory	
		2.4.4 Reading and Writing tag's memory	
		2.4.5 Lock Fields	
		2.4.7 Kill tags	
		2.4.8 Tag class	
	2.5		
		2.5.1 Transmit Power	
		2.5.2 Q Parameter	
	2.	2.5.3 Session Parameter	
	2.	2.5.4 Inventory Target	13
		2.5.5 RFID Subsystem Information	
	2.	2.5.6 Device Information	14
3	D	BARCODE READER	45
J			
	3.1 3.2	Introduction	
		Controlling Barcode Reader	
		3.2.2 Controlling Barcode Parameters	
	3.3	Symbology Parameters	
		3.3.1 List of Barcode Symbology Parameters	
		3.3.2 Barcode Symbology Parameter Values	
		. 3	
4		KEY CODES	
	4.1	ALR-H450 (Android 4.4.2)	27
	4.2	ALR-H460 (Android 6.0)	27
_	_		
5		DEVELOPING APPLICATIONS WITH ANDROID STUDIO	
	5.1	Install Android Studio	
	5.2	Install Google USB Driver	
	5.3	Enable Developer Mode for your handheld	
	5.4	Developing your first RFID application	
		5.4.1 Create Android Project	
	5.4	5.4.2 Use RFID functionality in your project	

CHAPTER 1 INTRODUCTION

# 1 Introduction

The Alien ALR-H450/H460 Software Developer Kit (SDK) provides libraries and sample code for programmatically controlling Alien ALR-H450/H460 handheld readers, which are running on an Android operating system. Alien provides class libraries and sample applications to help you get up-and-running developing your custom applications to run directly on the device.

#### 1.1 Audience

We assume that the readers of this guide:

- are proficient Android developers,
- have minimal previous knowledge of RFID, and other relevant technologies.

#### 1.2 Type Conventions

- Regular text appears in a plain, sans-serif font.
- External files and documents appear in italic text.
- Class names appear in a fixed-width serif font.
- Things you type in, and sample code appear:

```
indented, in a fixed-width serif font.
```

• Longer blocks of sample code appear like below:

```
// Obtain RFIDReader instance
RFIDReader reader = RFID.open();
// Release RFIDReader instance
reader.close();
```

#### 1.3 Overview

This document focuses on controlling the ALR-H450/H460 handheld readers using the Alien Android API. The Android Library provided in the SDK, **alienapi.aar**, supports controlling both the RFID Reader and 1D/2D Barcode Scanner.

Library	Hardware Module	ALR- H450/H460 (Android)
	RFID Reader	✓
alienapi.aar	1D/2D Barcode Scanner	✓ 1D & 2D

# 1.4 Documentation and Sample Code

This Guide provides complete documentation of all API elements. Additional usage tips can be gleaned by examining and modifying the source code samples provided by Alien. The sample applications demonstrate most of the major features of each hardware module.

# 1.5 System Requirements

You will need Android Studio 1.4 (or newer) to develop applications for the Alien handhelds.

# 2 RFID Reader

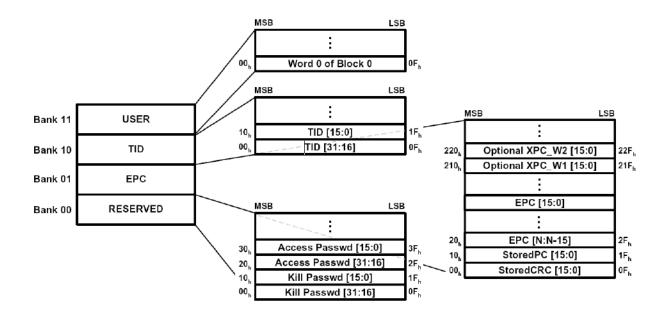
#### 2.1 Introduction

The Alien alienapi.aar API library contains classes to provide interface with the RFID module in your Alien handheld reader. After initializing the RFIDReader class object, use its methods to communication with the RFID module.

You have control over most aspects of the Gen2 protocol, including access operations like write, lock, and kill, using tag masks, as well as reading tags' EPC IDs and Return Signal Strength Indication (RSSI).

To take full advantage of the RFID module and the Gen2 protocol, you are encouraged to read and understand the relevant portions of the EPCglobal Gen2 specification. One thing you must be aware of when accessing individual portions of memory in the tag is the layout of tag memory. As shown in the diagram below, all Gen 2 tags have four banks of memory (RESERVER, EPC, TID, USER) and each of those banks can be broken down into fields (Kill Password and Access Password within the RESERVED bank).

When reading and writing tag memory, all data operations are performed in one-word (2 bytes, 16 bits) increments, and only on word boundaries within a single bank. Some masking operations allow addressing memory down to the nibble (1/2 byte, 4 bits) or bit level.



## 2.2 Enumerations

#### 2.2.1 Bank

The Bank enumeration is used to specify a particular memory bank, for locking, reading, and writing. See the Gen2 memory diagram at the start of this chapter for details of each bank.

```
public enum Bank{
   RESERVED,
   EPC,
   TID,
   USER
}
```

#### 2.2.2 Target

Controls which Gen2 protocol A/B target is used when performing tag inventories.

```
public enum Target {
   A,
   B
}
```

#### 2.2.3 Session

Controls which Gen2 protocol session is used when performing tag inventories.

```
public enum Session {
   S0,
   S1,
   S2,
   S3
}
```

#### 2.2.4 LockType

Controls the lock type to use for lock/unlock operations.

```
public enum LockType {
  LOCK,
  UNLOCK,
  PERMALOCK,
  PERMAUNLOCK
}
```

#### 2.2.5 RFIDInfo

Defines the available RFID subsystem information.

```
public enum RFIDInfo {
   FIRMWARE_VER,
   HARDWARE_VER,
   MODULE_ID,
   REGION,
}
```

3

# 2.3 Connecting to RFID Module

The Alien API's RFIDReader class allows controlling the RFID module. Using the RFIDReader instance, an application can adjust radio parameters, and execute tag operations (inventory, read, write, kill, lock) according to the ISO 18000 EPC Class 1 Generation 2 (Gen2) tag protocol.

Obtaining RFIDReader instance:

```
// Obtain RFIDReader instance
RFIDReader reader = RFID.open();
```

The RFID.open() method returns a global instance of RFIDReader which will be used by all RFIDReader methods to control the RFID module.

When finished using the RFIDReader, you should call the close() method to release the RFIDReader resources.

```
// Release RFIDReader instance and resources
reader.close();
```

# 2.4 Tag Operations

#### 2.4.1 Mask

The Alien API provides the Mask class to give an application the ability to filter which tags participate in RFID operations, such as inventory, read, write, kill, and lock.

#### Constructor:

public Mask(Bank bank, int bitOffset, int bitLength, String data)

#### Parameters:

bank which bank for masking

bitOffset the bit offset where mask data start bitLength the bit length of the mask data pattern the data in hex string to filter

#### Example:

To mask on a tag which has the EPC bank value of "11AA" (16 bits) at the bit offset of 32, set the mask as follows:

```
Mask mask = new Mask(Bank.EPC, 32, 16, "11AA");
```

#### No filtering:

The Mask class has the static NONE instance which disables masking for tag operations.

#### Example:

```
Mask mask = Mask.NONE;
```

#### Mask on the EPC starting with a pattern:

For more convenience, the Mask class has a static maskEPC() method to create masks that would match tags that have EPC start with a certain data string.

public static Mask maskEPC(String data)

#### Parameters:

data the data the tag's EPC starts with

#### Returns:

Mask object that contains mask information

#### Example:

To mask on tags that have an EPC starting with "11AA".

```
Mask mask = Mask.maskEPC("11AA");
```

#### 2.4.2 Reading a single tag

The RFIDReader class has the read method to perform an inventory that would read a single tag.

public RFIDResult read(Mask mask [optional]) throws ReaderException

#### Parameters:

mask to use when reading tags

#### Returns:

RFIDResult object that contains Tag object.

 $\textbf{Calling} \; \texttt{RFIDResult.getData()} \; \; \textbf{will return a} \; \texttt{Tag object that contains EPC and RSSI}$ 

information

#### **Exceptions:**

ReaderException is raised if the operation fails.

#### Example:

To read one tag with no filtering

```
RFIDReader reader = RFID.open();

RFIDResult result = reader.read();

if (result.isSuccess()) {

   Tag tag = (Tag)result.getData();

   String epc = tag.getEPC();

   double rssi = tag.getRSSI();
}
```

#### 2.4.3 Continuous Inventory

The RFIDReader class provides the inventory method to initiate a continuous inventory and stop method to stop it.

The RFIDCallback interface is used to retrieve Tag information from the continuous inventory operation, via the onTagRead method callback. The caller needs to implement this method to receive tag information.

The RFIDReader class provides the isRunning method to check if continuous inventory is running. public void inventory (RFIDCallback callback, Mask mask [optional]) throws ReaderException

#### Parameters:

callback to receive tag information.

mask the mask object for filtering

#### Returns:

Tag object that contains EPC and RSSI information. For convenience, the Tag object has its

own methods to execute operations for that specific tag.

#### **Exceptions:**

ReaderException is raised if there is an error.

#### NOTE:

- Continuous inventories run asynchronously.
- The reader cannot respond to other commands during continuous inventories. It is necessary to stop the
  continuous inventory before executing other commands. An RFIDBusyException will be raised if you
  attempt to execute other commands while the continuous inventory is running.

```
public interface RFIDCallback {
  void onTagRead(Tag tag);
}
```

#### Parameters:

Tag - The Tag object that contains tag information.

**NOTE**: Only EPC and RSSI information can be obtained from the tag object while inside the callback or while continuous inventory is running. To perform other operations on the tag object you must stop the continuous inventory.

public void stop() throws ReaderException

#### **Exceptions:**

ReaderException is raised if there is an error.

public boolean isRunning()

#### Returns:

boolean true if a continuous inventory is running.

#### Example:

To perform a continuous inventory for tags which EPCs start with "1122"

```
RFIDReader reader = RFID.open();
reader.inventory(new RFIDCallback() {
     @Override
     public void onTagRead(Tag tag) {
         String epc = tag.getEPC();
         double rssi = tag.getRSSI();
     }
    },
    Mask.maskEPC("1122")
);
```

To stop continuous inventory:

```
reader.stop();
```

To check if continuous inventory is running:

```
boolean isRunning = reader.isRunning();
```

#### 2.4.4 Reading and Writing tag's memory

The RFIDReader class provides read and write methods to read and write data from and to specific locations of tag's memory.

```
public RFIDResult read(Bank bank, int wordPointer, int wordCount,
    Mask mask [optional], String accessPassword [optional]) throws ReaderException
```

#### Parameters:

bank the memory bank to read data from

wordPointer the offset within the bank where to read the data from (in word units)

wordCount the number of words to read

mask the mask for filtering

accessPassword the access password used when accessing protected memory. If not using

password, pass this parameter as an empty string ("")

#### Returns:

RFIDResult the results of the operation.

Call isSuccess() on the RFIDResult object to check if the operation succeed. Call getData() on the RFIDResult object to get data read from the tag.

#### **Exceptions:**

ReaderException is raised if there is an error.

#### Parameters:

bank the memory bank to write data to

wordOffset the offset within the bank where to write data to (in word units)

data the data as a hex string to write

mask the mask for filtering

accessPassword the access password used when accessing protected memory. If not using

password, passing this parameter as empty string ("").

#### Returns:

RFIDResult the results of the operation.

Call isSuccess () on the RFIDResult object to check if the operation

succeeded.

#### **Exceptions:**

ReaderException is raised if there is an error.

Example: To write and read a word from the USER bank

```
RFIDReader reader = RFID.open();
// Write "AABB" to the beginning of the USER memory bank of the tag which
// EPC starts with "1122"
RFIDResult writeResult = reader.write(Bank.USER,0,"AABB",Mask.maskEPC("1122"));
if (writeResult.isSuccess()) {
    // Write operation succeeded.
}

// Read 1 word from the beginning of the USER memory bank of the tag which
// EPC starts with "1122"
RFIDResult readResult = reader.read(Bank.USER,0,1,Mask.maskEPC("1122"));
if (readResult.isSuccess()) {
    // Read operation succeeded.
    String data = readResult.getData(); // data returned as a hex string
}
```

#### 2.4.5 Lock Fields

The Alien API provides the LockFields class to be used as a parameter for tag lock/unlock operations. A LockFields object specifies which tag's memory fields will be affected when executing lock operations.

The LockFields class defines the following fields: ACCESS\_PWD, KILL\_PWD, EPC and USER

#### **Descriptions:**

ACCESS PWD Access Password is used to protect tag memory from access. The Access Password is

stored within the RESERVED memory bank.

KILL PWD Kill Password is used when kill a tag. The Kill Password is stored within RESERVED

memory bank.

EPC EPC field, same as EPC bank.

USER USER field, same as USER bank

#### Constructor:

```
public LockFields(int fields)
```

#### Parameters:

fields a bitmap of fields to be locked

#### Example:

Create a LockFields bitmap specifying EPC and USER lock fields:

```
LockFields fields = new LockFields(
    LockFields.EPC | LockFields.USER
);
```

#### 2.4.6 Locking and Unlocking Tag Memory

The RFIDReader class provides lock method to lock, unlock, permlock or permaunlock tag memory fields.

#### Parameters:

fieldBitmap a bitmap of fields to be locked

lockType lock type (lock, unlock, permalock, permaunlock)

mask the mask object for filtering

accessPassword the access password used when accessing protected memory

#### Returns:

RFIDResult the results of the operation.

Call isSuccess() on the RFIDResult object to check if the operation succeeded.

#### **Exceptions:**

ReaderException is raised if there is an error.

#### NOTE:

- If a field is locked, a correct access password must be supplied in order to write to the memory
- If the EPC or USER fields are locked, they are **read-only** without knowing the access password. To write, you are required to pass the correct access password.
- If the ACCESS\_PWD or KILL\_PWD fields are locked, they are not accessible at all (cannot read or write) without knowing the access password.
- To unlock, it is necessary to know the correct access password.
- Use caution when using <code>lockType PERMALOCK</code> or <code>PERMAUNLOCK</code> the results are <code>permanent!</code> If a field is permanently locked, it cannot be unlocked. If a field is permanently unlocked, it cannot be locked.

#### 2.4.7 Kill tags

The RFIDReader class provides the kill method to kill RFID tags. This prevents the tags from communicating further with an RFID reader. Once a tag is killed, that tag can't be recovered.

#### Parameters:

```
killPassword non-zero kill password mask object for filtering
```

#### Returns:

RFIDResult the result of the operation.

Call isSuccess() on the RFIDResult object to check if the operation succeeded.

#### **Exceptions:**

 ${\tt ReaderException} \ \textbf{is raised if there is an error}.$ 

#### 2.4.8 Tag class

The Alien API library provides the Tag class to provide more convenience for the developer to run operations for a specific tag.

A Tag object is returned by reading a single tag, or via a callback from a continuous inventory. The data returned inside the RFIDResult is a Tag object.

```
RFIDReader reader = RFID.open();
RFIDResult result = reader.read(Mask.NONE);
Tag tag = (Tag)result.getData();
String epc = tag.getEPC();
double rssi = tag.getRSSI();
```

The Tag class provides wrapper methods, below, which allow you to run all operations for the tag directly on the tag itself. You don't need to supply a mask for that tag as it's going to automatically mask on the tag's EPC when calling an RFIDReader method.

Obtaining Data From The Tag Object (without issuing RFID commands):

```
public String getEPC(); // tag's EPC
public double getRSSI(); // tag's Returned Signal Strength
```

• Executing Rfid Operations On The Tag Object:

#### Write EPC:

public RFIDResult writeEPC(String epc) throws ReaderException;

#### Read/Write ACCESS\_PWD:

public RFIDResult readAccessPwd() throws ReaderException
public RFIDResult writeAccessPwd() throws ReaderException

#### Read/Write KILL PWD:

public RFIDResult readKillPwd() throws ReaderException
public RFIDResult writeKillPwd() throws ReaderException

#### Read TID memory bank:

public RFIDResult getTID() throws ReaderException

#### Read/Write USER memory bank:

```
public RFIDResult readUser() throws ReaderException
public RFIDResult writeUser() throws ReaderException
```

#### Read/Write tags's memory:

#### Lock/Unlock tag's memory:

#### Kill tag:

public RFIDResult kill(String killPassword) throws ReaderException

# 2.5 Setting RFID Parameters

The RFIDReader class includes methods to configure RFID related parameters, as well as to obtain information about the device.

#### 2.5.1 Transmit Power

The RFIDReader class provides getPower and setPower methods to manage the RFID module's transmit power.

public int getPower() throws ReaderException

#### Parameters:

None

#### Returns:

int the RFID module's power attenuation in dBm

#### **Exceptions:**

ReaderException is raised if there is an error.

public void setPower(int power) throws ReaderException

#### Parameters:

power the RFID module's transmit power in dBm (1-30)

#### **Exceptions:**

ReaderException is raised if there is an error.

InvalidParamException is raised if the parameter value is not valid

#### 2.5.2 Q Parameter

The RFIDReader class provides getQ and setQ methods to configure the starting Q parameter value that is used in the Gen2 protocol to read tags. It indicates approximately how many tags to expect  $(2^Q)$ .

public int getQ() throws ReaderException

#### Parameters:

None

#### Returns:

int the starting Q parameter value

#### **Exceptions:**

ReaderException is raised if there is an error.

public void setQ(int QValue) throws ReaderException

#### Parameters:

QValue starting Q parameter value. Valid Q values are from 0 to 15.

#### **Exceptions:**

ReaderException is raised if there is an error.

InvalidParamException is raised if the parameter value is not valid

#### 2.5.3 Session Parameter

The RFIDReader class provides getSession and setSession methods to configure the session parameter of the Gen2 protocol to keep track of inventoried tags. Please refer to the Gen2 protocol specification for information on the Session value.

public Session getSession() throws ReaderException

#### Parameters:

None

#### Returns:

Session the Gen2 protocol Session parameter

#### **Exceptions:**

ReaderException is raised if there is an error.

public void setSession(Session session) throws ReaderException

#### Parameters:

Session the Gen2 protocol Session parameter

#### **Exceptions:**

ReaderException is raised if there is an error.

#### 2.5.4 Inventory Target

The RFIDReader class provides getTarget and setTarget methods to configure the Inventory target parameter used in the Gen2 protocol.

public Target getTarget() throws ReaderException

#### Parameters:

None

#### Returns:

Target the Gen2 protocol inventory target parameter

#### **Exceptions:**

ReaderException is raised if there is an error.

public void setTarget(Target target) throws ReaderException

#### Parameters:

target the Gen2 protocol inventory target parameter

#### **Exceptions:**

ReaderException is raised if there is an error.

#### 2.5.5 RFID Subsystem Information

The RFIDReader class provides getInfo methods to obtain the device information, such as hardware version, firmware version, and model number.

```
public String getInfo(DeviceInfo type)
```

#### Parameters:

type the information type to obtain

#### Return:

String device information returned as a string, or null if the information is not available

```
public Map<DeviceInfo, String> getInfo()
```

#### Parameters:

None

#### Return:

Map a Map object containing all available device information

#### Example

```
RFIDReader reader = RFID.open();
String rfidHardwareVersion = reader.getInfo(DeviceInfo.RFID_HARDWARE_VER);
String rfidFirmwareVersion = reader.getInfo(DeviceInfo.RFID_FIRMWARE_VER);
String rfidModuleId = reader.getInfo(DeviceInfo.RFID_ID);
```

#### 2.5.6 Device Information

The DeviceInfo class provides several methods to obtain the device information, such as the device model and the device ID.

```
public String getDeviceID()
```

#### Return:

String device ID returned as a string.

#### public String getModel()

#### Return:

String device model returned as a string.

#### Example

```
DeviceInfo dev = new DeviceInfo(context);
String id = dev.getDeviceID();
String model = dev.getModel();
```

# 3 Barcode Reader

#### 3.1 Introduction

The Alien API library includes classes to control and communicate with the Barcode Scanner module. Use BarcodeReader instance's methods to communicate with the Barcode Scanner.

# 3.2 Controlling Barcode Reader

The BarcodeReader allows scanning 1D and 2D barcodes.

public BarcodeReader(Context context)

#### Parameters:

context the Android context where the BarcodeReader instance is used

#### Example:

```
// Create BarcodeReader instance
BarcodeReader barcodeReader = new BarcodeReader(androidContext);
```

#### 3.2.1 Scan 1D and 2D barcode

The start and stop methods control the Barcode Reader module to start and stop barcode scanning. **NOTE**: The scanning will automatically stop after a barcode has been successfully scanned.

The BarcodeCallback interface is used to retrieve barcode information from the scanning operation, via the onBarcodeRead method callback. The caller needs to implement this method in order to receive barcode information.

The isRunning method is used to determine if barcode scanning is currently in progress.

public void start(BarcodeCallback callback)

#### Parameters:

callback the callback to receive barcode information

#### Returns:

None

public void stop()

#### Parameters:

None

#### Returns:

None

```
public boolean isRunning()

Parameters:
    None

Returns:
    true if the barcode scanning is currently in progress
```

#### Example:

Stop barcode scan:

```
// Stop barcode scan
barcodeReader.stop();
```

#### 3.2.2 Controlling Barcode Parameters

The default Barcode Reader settings can be changed using the methods listed below.

**NOTE**: Refer to the next section for the list of Barcode Reader parameters and descriptions of their values.

```
public boolean setParameter(int param, int value)
```

```
Parameters:
```

param barcode parameter ID. Use -1 to reset all parameters to the default values value barcode parameter value

#### Returns:

boolean true if success

#### public int getParameter(int param)

#### Parameters:

param barcode parameter ID

#### Returns:

int parameter value or -1 if failed

public void setAllSymbologies(boolean enable)

#### Parameters:

enable boolean true/false to enable/disable all supported symbologies

**NOTE**: enabling all symbologies initializes their parameters to default values.

Use **setParameter()** method to set a custom parameter value.

#### Returns:

None

# 3.3 Symbology Parameters

# 3.3.1 List of Barcode Symbology Parameters

Parameter	ID	Default
UPC/EAN		
UPC-A	1	Enable
UPC-E	2	Enable
UPC-E1	12	Disable
EAN-8/JAN 8	4	Enable
EAN-13/JAN 13	3	Enable
Bookland EAN	83	Disable
Decode UPC/EAN/JAN Supplementals (2 and 5 digits)	16	Ignore
UPC/EAN/JAN Supplemental Redundancy	80	10
Decode UPC/EAN/JAN Supplemental AIM ID	672	Combined
Transmit UPC-A Check Digit	40	Enable
Transmit UPC-E Check Digit	41	Enable
Transmit UPC-E1 Check Digit	42	Enable
UPC-A Preamble	34	System Character
UPC-E Preamble	35	System Character
UPC-E1 Preamble	36	System Character
Convert UPC-E to A	37	Disable
Convert UPC-E to A	38	Disable
EAN-8/JAN-8 Extend	38	Disable
Bookland ISBN Format UCC Coupon Extended Code	576 85	ISBN-10 Disable
Coupon Report	730	New Coupon Symbols Disable
ISSN EAN	617	Disable
Code 128		Fachle
Code 128	8	Enable
Set Length(s) for Code 128	209, 210	Any Length
GS1-128 (formerly UCC/EAN-128)	14	Enable
ISBT 128	84	Enable
ISBT Concatenation	577	Disable
Check ISBT Table	578	Enable
ISBT Concatenation Redundancy	223	10
Code 39	-	
Code 39	0	Enable
Trioptic Code 39	13	Disable
Convert Code 39 to Code 32 (Italian Pharmacy Code)	86	Disable
Code 32 Prefix	231	Disable
Set Length(s) for Code 39	18 19	2 to 55
Code 39 Check Digit Verification	48	Disable
Transmit Code 39 Check Digit	43	Disable
Code 39 Full ASCII Conversion	17	Disable
Code 93		
Code 93	9	Disable
Set Length(s) for Code 93	26, 27	4 to 55
Code 11		
Code 11	10	Disable
Set Lengths for Code 11	28, 29	4 to 55
Code 11 Check Digit Verification	52	Disable
Transmit Code 11 Check Digit(s)	47	Disable
Interleaved 2 of 5 (ITF)		
Interleaved 2 of 5 (ITF)	6	Enable
Set Lengths for I 2 of 5	22, 23	14
I 2 of 5 Check Digit Verification	49	Disable
Transmit I 2 of 5 Check Digit	44	Disable
Convert I 2 of 5 to EAN 13	82	Disable
Discrete 2 of 5 (DTF)		
Discrete 2 of 5	5	Disable
Set Length(s) for D 2 of 5	20, 21	12
Codabar (NW - 7)	·	
Codabar	7	Disable
	•	•

Set Lengths for Codabar	24 25	5 to 55
CLSI Editing	54	Disable
NOTIS Editing	55	Disable
MSI	33	Disable
MSI	11	Disable
Set Length(s) for MSI	30, 31	4 to 55
MSI Check Digits	50, 31	One
Transmit MSI Check Digit	46	Disable
MSI Check Digit Algorithm	51	Mod 10/Mod 10
Chinese 2 of 5	408	Disable
Korean 3 of 5	581	Disable
Matrix 2 of 5	301	Disable
Matrix 2 of 5	618	Disable
Matrix 2 of 5  Matrix 2 of 5 Lengths	619 620	14
Matrix 2 of 5 Redundancy	621	Disable
Matrix 2 of 5 Check Digit	622	Disable
	623	Disable
Transmit Matrix 2 of 5 Check Digit Inverse 1D		
Postal Codes	586	Regular
US Postnet	90	Enable
	89	
US Planet	90 95	Enable Enable
Transmit US Postal Check Digit		
UK Postal	91 96	Enable Enable
Transmit UK Postal Check Digit		
Japan Postal	290	Enable
Australia Post	291	Enable
Australia Post Format	718	Autodiscriminate
Netherlands KIX Code	326	Enable
USPS 4CB/One Code/Intelligent Mail	592	Disable
UPU FICS Postal	611	Disable
GS1 DataBar (formerly RSS, Reduced Space Symbology)	000	
GS1 DataBar-14	338	Enable
GS1 DataBar Limited	339	Disable
GS1 DataBar Limited Security Level	728	3
GS1 DataBar Expanded	340	Disable
Convert GS1 DataBar to UPC/EAN	397	Disable
Composite	0.44	D'a al-la
Composite CC-C	341	Disable
Composite CC-A/B	342	Disable
Composite TLC-39	371	Disable
UPC Composite Mode	344	Never Linked
GS1-128 Émulation Mode for UCC/EAN Composite Codes	427	Disable
2D Symbologies	45	Frakla
PDF417	15	Enable
MicroPDF417	227	Disable
Code 128 Emulation	123	Disable
Data Matrix	292	Enable
Data Matrix Inverse	588	Regular
Decode Mirror Images (Data Matrix Only)	537	Never
Maxicode	294	Enable
QR Code	293	Enable
QR Inverse	587	Regular
MicroQR	573	Enable
Aztec	574	Enable
Aztec Inverse	589	Regular
Han Xin	1167	Disable
Han Xin Inverse	1168	Regular
Symbology-Specific Security Levels		
Redundancy Level	78	1
Security Level	77	1
Intercharacter Gap Size	381	Normal

# 3.3.2 Barcode Symbology Parameter Values

**NOTE**: Asterisk (\*) designates the default value

1	UPC-A	• 1*- Enable • 0 - Disable
2	UPC-E	• 1* - Enable • 0 - Disable
12	UPC-E1	• 0* - Disable • 1 - Enable NOTE: UPC-E1 is not UCC (Uniform Code Council) approved symbology
4	EAN-8/JAN-8	• 1* - Enable • 0 - Disable
3	EAN-13/JAN-13	• 1* - Enable • 0 - Disable
83	Bookland EAN	• 0* - Disable • 1 - Enable
		NOTE: If you enable Bookland EAN, select a Bookland ISBN Format.
		Also select either Decode UPC/EAN Supplementals, Autodiscriminate UPC/EAN Supplementals, or
		Enable 978/979 Supplemental
		Mode in Decode UPC/EAN/JAN Supplementals
16	Decode	Supplementals are barcodes appended according to specific format conventions (e.g., UPC A+2, UPC
	UPC/EAN/JAN Supplementals	E+2, EAN 13+2). Select one of the following options:
	Supplementals	• 0* - Ignore UPC/EAN with Supplementals - if the decoder is presented with a UPC/EAN plus supplemental symbol, the decoder decodes UPC/EAN and ignores the supplemental characters.
		1 - Decode UPC/EAN with Supplementals - the decoder only decodes UPC/EAN symbols with
		supplemental characters, and ignores symbols without supplementals.
		2 - Autodiscriminate UPC/EAN Supplementals - decoder decodes UPC/EAN symbols with
		supplemental characters immediately. If the symbol does not have a supplemental, the decoder must
		decode the bar code the number of times set via UPC/EAN/JAN Supplemental Redundancy before
		transmitting its data to confirm that there is no supplemental.
		- 1
		If you select one of the following Supplemental Mode options, the decoder immediately transmits EAN-
		13 bar codes starting with that prefix that have supplemental characters. If the symbol does not have a
		supplemental, the decoder must decode the bar code the number of times set via UPC/EAN/JAN
		Supplemental Redundancy before transmitting its data to confirm that there is no supplemental. The
		decoder transmits UPC/EAN bar codes that do not have that prefix immediately.
		<ul><li>4 - Enable 378/379 Supplemental Mode</li><li>5 - Enable 978/979 Supplemental Mode</li></ul>
		NOTE: If you select 978 Supplemental Mode and are scanning Bookland EAN bar codes, see
		Enable/Disable Bookland EAN to enable Bookland EAN, and select a format using Bookland ISBN
		Format
		• 7 - Enable 977 Supplemental Mode
		• 6 - Enable 414/419/434/439 Supplemental Mode
		8 - Enable 491 Supplemental Mode
		• 3 - Enable Smart Supplemental Mode - applies to EAN-13 bar codes starting with any
		prefix listed previously.
		Supplemental User-Programmable Type 1 - applies to EAN-13 barcodes starting with
		a 3-digit user-defined prefix. Set this 3-digit prefix using User-Programmable Supplementals.
		• 10 - Supplemental User-Programmable Type 1 and 2 - applies to EAN-13 bar codes starting
		with either of two 3-digit user-defined prefixes. Set the 3-digit prefixes using User-
		Programmable Supplementals
		• 11 - Smart Supplemental Plus User-Programmable 1 - applies to EAN-13 barcodes starting
		with any prefix listed previously or the user-defined prefix set using User-Programmable
		Supplementals
		• 12 - Smart Supplemental Plus User-Programmable 1 and 2 - applies to EAN-13 barcodes
		starting with any prefix listed previously or one of the two user-defined prefixes set
		using User-Programmable Supplementals
		NOTE: To minimize the risk of invalid data transmission, select either to decode or ignore supplemental
<u> </u>	Haan	characters
	User-	If you selected a Supplemental User-Programmable option from Decode UPC/EAN/JAN
579	Programmable Supplemental 1	Supplementals, select User-Programmable Supplemental 1 to set the 3-digit prefix
580	Supplemental 2	select User-Programmable Supplemental 1 to set the 3-digit prefix select User-Programmable Supplemental 2 to set a second 3-digit prefix
80	UPC/EAN/JAN	With Autodiscriminate UPC/EAN/JAN Supplementals selected, this option adjusts the number of times a
	Supplemental	symbol without supplementals is decoded before transmission. The range is from two to 30 times. Five
	Redundancy	or above is recommended when decoding a mix of UPC/EAN/JAN symbols with and without
		supplementals, and the autodiscriminate option is selected.
		The default is set at 10

672	UPC/EAN/JAN Supplemental AIM ID Format	Select an output format when reporting UPC/EAN/JAN bar codes with Supplementals with Transmit Code ID Character set to AIM Code ID Character:  • 0 - Separate - transmit UPC/EAN with supplementals with separate AIM IDs but one transmission, i.e.: ]E<0 or 4> <data>]E&lt;1 or 2&gt;[supplemental data]  • 1*- Combined – transmit UPC/EAN with supplementals with one AIM ID and one transmission, i.e.: ]E3<data+supplemental data="">  • 2 - Separate Transmissions - transmit UPC/EAN with supplementals with separate AIM IDs and separate transmissions, i.e.: ]E&lt;0 or 4&gt;<data> ]E&lt;1 or 2&gt;[supplemental data]</data></data+supplemental></data>
40 41 42	Transmit Check Digit UPC-A UPC-E UPC-E1	The check digit is the last character of the symbol used to verify the integrity of the data. Select whether to transmit the bar code data with or without the check digit. It is always verified to guarantee the integrity of the data.  • 1* - Transmit Check Digit  • 0 - Do Not Transmit Check Digit
34 35 36	Preamble UPC-A UPC-E UPC-E1	Preamble characters are part of the UPC symbol, and include Country Code and System Character. There are three options for transmitting a preamble to the host device. Select the appropriate option to match the host system:  • 1* - Transmit System Character Only ( <system character=""> <data>)  • 2 - Transmit System Character and Country Code ("0" for USA) (&lt; COUNTRY CODE&gt; <system character=""> <data>)  • 0 - Transmit no preamble (<data>)</data></data></system></data></system>
37 38	Convert UPC-E to UPC-A UPC-E1 to UPC-A	Enable this to convert UPC-E /E1 decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit). When disabled, UPC-E/E1 decoded data is transmitted as UPC-E/E1 data, without conversion.  • 0* - Do Not Convert to UPC-A (Disable)  • 1 - Convert to UPC-A (Enable)
39	EAN-8/JAN-8 Extend	Enable this parameter to add five leading zeros to decoded EAN-8 symbols to make them compatible in format to EAN-13 symbols. Disable this to transmit EAN-8 symbols as is.  • 0* - Disable EAN/JAN Zero Extend  • 1 - Enable EAN/JAN Zero Extend
576	Bookland ISBN Format	If you enabled Bookland EAN using Enable/Disable Bookland EAN, select one of the following formats for Bookland data:  • 0*- Bookland ISBN-10 - The decoder reports Bookland data starting with 978 in traditional 10-digit format with the special Bookland check digit for backward-compatibility. Data starting with 979 is not considered Bookland in this mode.  • 1 - Bookland ISBN-13 - The decoder reports Bookland data (starting with either 978 or 979) as EAN-13 in 13-digit format to meet the 2007 ISBN-13 protocol.  NOTE: For Bookland EAN to function properly, first enable Bookland EAN using Enable/Disable Bookland EAN, then select either Decode UPC/EAN Supplementals, Autodiscriminate UPC/EAN Supplementals, or Enable 978/979 Supplemental Mode in Decode UPC/EAN/JAN Supplementals
85	UCC Coupon Extended Code	Enable this parameter to decode UPC-A bar codes starting with digit '5', EAN-13 bar codes starting with digit '99', and UPC-A/EAN-128 Coupon Codes. UPCA, EAN-13, and EAN-128 must be enabled to scan all types of Coupon Codes.  • 0*- Disable  • 1 - Enable  NOTE: Use the Decode UPC/EAN Supplemental Redundancy parameter to control auto discrimination of the EAN128 (right half) of a coupon code
730	Coupon Report	Traditional coupon symbols (old coupon symbols) are composed of two bar codes: UPC/EAN and Code128. A new coupon symbol is composed of a single Databar Expanded bar code. The new coupon format offers more options for purchase values (up to \$999.99) and supports complex discount offers such as a second purchase requirement.  An interim coupon symbol also exists that contains both types of bar codes: UPC/EAN and Databar Expanded. This format accommodates both retailers that do not recognize or use the additional information included in the new coupon symbol, as well as those who can process new coupon symbols.  • 0 - Old Coupon Symbols - Scanning an old coupon symbol reports both UPC and Code 128, scanning an interim coupon symbol reports UPC, and scanning a new coupon symbol reports nothing (no decode).  • 1*- New Coupon Symbols - Scanning an old coupon symbol reports either UPC or Code 128, and scanning an interim coupon symbol or a new coupon symbol reports Databar Expanded.  • 2 - Both Coupon Formats - Scanning an old coupon symbol reports both UPC and Code 128, and scanning an interim coupon symbol or a new coupon symbol reports both UPC and Expanded.
617 8	ISSN EAN Code 128	O* - Disable
<u> </u>	<del></del>	

	T	
209 210	Set Lengths for Code 128 Length1 Length2	Length1 = 055, default=0  The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Assign lengths for Code 128 to decode either one or two discrete lengths, or a range of lengths.
210	Lenginz	One Discrete Length - To limit the decoding of Code 128 to one specific length, assign this length to the Length1 parameter and 0 to the Length2 parameter. For example, for fixed length 14, set Length1 = 14,
		Length2 = 0. • Two Discrete Lengths - To limit the decoding of Code 128 to either of two specific lengths, assign the greater length to the Length1 parameter and the lesser to Length2. For example, to decode Code 128 codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.
		Length Within Range - To decode only Code 128 codes that fall within a specific length range, assign the lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to decode Code 128 codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12
14	GS1-128 formerly UCC/ EAN-128	• 1* - Enable • 0 - Disable
84	ISBT 128	ISBT 128 is a variant of Code 128 used in the blood bank industry. If necessary, the host must perform concatenation of the ISBT data.  • 1* - Enable • 0 - Disable
577	ISBT Concatenation	<ul> <li>0* - Disable ISBT Concatenation - The device does not concatenate pairs of ISBT codes it encounters.</li> <li>1 - Enable ISBT Concatenation - There must be two ISBT codes in order for the device to decode and perform concatenation. The device does not decode single ISBT symbols.</li> <li>2 - Auto discriminate ISBT Concatenation - The device decodes and concatenates pairs of ISBT codes immediately. If only a single ISBT symbol is present, the device must decode the symbol the number of times set via ISBT Concatenation Redundancy before transmitting its data to confirm that there is no additional ISBT symbol.</li> </ul>
578	Check ISBT Table	The ISBT specification includes a table that lists several types of ISBT bar codes that are commonly used in pairs. If you enable ISBT Concatenation, enable Check ISBT Table to concatenate only those pairs found in this table. Other types of ISBT codes are not concatenated.  • 1* - Enable Check ISBT Table  • 0 - Disable Check ISBT Table
223	ISBT	With ISBT Concatenation set to Autodiscriminate, this option sets the number of times the device must
	Concatenation Redundancy	decode an ISBT symbol before determining that there is no additional symbol. The range is from two to 20 times. The default is 10
0	Code 39	• 1* - Enable • 0 - Disable
13	Trioptic Code 39	Trioptic Code 39 is a variant of Code 39 used in the marking of computer tape cartridges.  Trioptic Code 39 symbols always contain six characters.  • 0* - Disable • 1 - Enable
86	Convert Code	NOTE: Trioptic Code39 and Code39 Full ASCII cannot be enabled simultaneously  Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry.
00	39 to Code 32	O* - Disable
231	Code 32 Prefix	Enable or disable adding the prefix character "A" to all Code 32 bar codes.  • 0* - Disable • 1 - Enable
	Set Lengths	NOTE: Convert Code 39 to Code 32 must be enabled to use this parameter  Length1 = 055, default=2
	for Code 39	Length2 = 055, default=55
18	Length1	The length of a code refers to the number of characters (i.e., human readable characters), including
19	Length2	check digit(s) the code contains. Assign lengths for Code 39 to decode either one or two discrete lengths, or a range of lengths.
		One Discrete Length - To limit the decoding of Code 39 to one specific length, assign this length to the
		Length1 parameter and 0 to the Length2 parameter.  For example, for fixed length 14, set Length1 = 14, Length2 = 0.
		Two Discrete Lengths - To limit the decoding of Code 39 to either of two specific lengths, assign the
		greater length to the Length1 parameter and the lesser to Length2. For example, to decode Code 39
		codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.  • Length Within Range - To decode only Code 39 codes that fall within a specific length range, assign the
		lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to decode Code 39 codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12
48	Code 39	Enable this to check the integrity of all Code 39 symbols to verify that the data complies with specified
	Check Digit Verification	check digit algorithm. Only Code 39 symbols which include a modulo 43 check digit are decoded. Enable this feature if the Code 39 symbols contain a Modulo 43 check digit.
	Volinication	• 0* - Disable Code 39 Check Digit Verification
40	Towns and it O	• 1 - Enable Code 39 Check Digit Verification
43	Transmit Code 39 Check Digit	0* - Do Not Transmit Code 39 Check Digit (Disable)     1 - Transmit Code 39 Check Digit (Enable)
	2.9.0	NOTE: Code 39 Check Digit Verification must be enabled

	1	
17	Code 39	Code 39 Full ASCII is a variant of Code 39 which pairs characters to encode the full ASCII character set.
	Full ASCII	O* - Disable Code 39 Full ASCII     1 - Enable Code 39 Full ASCII
	Conversion	NOTE1: Trioptic Code 39 and Code 39 Full ASCII cannot be enabled simultaneously.
		NOTE: Thopic code 39 and code 35 and code
9	Code 93	• 0* - Disable • 1 - Enable
	Set Lengths	Length1 = 055, default=4
	for Code 93	The length of a code refers to the number of characters (i.e., human readable characters), including
26	Length1	check digit(s) the code contains. Assign lengths for Code 93 to decode either one or two discrete lengths,
27	Length2	or a range of lengths.
		One Discrete Length - To limit the decoding of Code 93 to one specific length, assign this length to the
		Length1 parameter and 0 to the Length2 parameter. For example, for fixed length 14, set Length1 = 14,
		Length2 = 0.
		• Two Discrete Lengths - To limit the decoding of Code 93 to either of two specific lengths, assign the greater length to the Length1 parameter and the lesser to Length2. For example, to decode Code 93
		codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.
		• Length Within Range - To decode only Code 93 codes that fall within a specific length range, assign the
		lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to
		decode Code 93 codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12
10	Code 11	• 0* - Disable • 1 - Enable
	Set Lengths	Length1 = 055, default=4 Length2 = 055, default=55
	for Code 11	The length of a code refers to the number of characters (i.e., human readable characters), including
28	Length1	check digit(s) the code contains. Assign lengths for Code 11 to decode either one or two discrete lengths,
29	Length2	or a range of lengths.
		• One Discrete Length - To limit the decoding of Code 11 to one specific length, assign this length to the Length1 parameter and 0 to the Length2 parameter. For example, for fixed length 14, set Length1 = 14,
		Length2 = 0.
		Two Discrete Lengths - To limit the decoding of Code 11 to either of two specific lengths, assign the
		greater length to the Length1 parameter and the lesser to Length2. For example, to decode Code 11
		codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.
		Length Within Range - To decode only Code 11 codes that fall within a specific length range, assign the
		lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to
	0-1-44	decode Code 11 codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12
52	Code 11 Check Digit	This feature allows the decoder to check the integrity of all Code 11 symbols to verify that the data complies with the specified check digit algorithm. This selects the check digit mechanism for the decoded
	Verification	Code 11 bar code. To enable this feature, set the number of check digits encoded in the Code 11
	Voimounon	symbols:
		0*- Disable Code 11 Check Digit Verification
		• 1 - 1 Check Digit
		• 2 - 2 Check Digits
47	Transmit	O*- Do Not Transmit Code 11 Check Digit(s) (Disable)
	Code 11	• 1 - Transmit Code 11 Check Digit(s) (Enable)
6	Check Digits Interleaved	NOTE: Code 11 Check Digit Verification must be enabled  • 1*- Enable
0	2 of 5	• 0 - Disable
	Set Lengths	Length1 = 055, default=14 Length2 = 055, default=0
	for Interleaved	The length of a code refers to the number of characters (i.e., human readable characters), including
	2 of 5	check digit(s) the code contains. Assign lengths for I 2 of 5 to decode either one or two discrete lengths,
22	Length1	or a length within a specific range.
23	Length2	One Discrete Length - To limit the decoding of I 2 of 5 to one specific length, assign this length to the
		Length1 parameter and 0 to the Length2 parameter.
		For example, for fixed length 14, set Length1 = 14, Length2 = 0.  • Two Discrete Lengths - To limit the decoding of I 2 of 5 to either of two specific lengths, assign the
		greater length to the Length1 parameter and the lesser to Length2. For example, to decode I 2 of 5
		codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.
		• Length Within Range - To decode only I 2 of 5 codes that fall within a specific length range, assign the
		lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to
		decode I 2 of 5 codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12
		NOTE: Due to the construction of the I 2 of 5 symbology, it is possible for a scan line covering only a
		portion of the code to be interpreted as a complete scan, yielding less data than is encoded in the bar
40	Interlegas se -1	code. To prevent this, select specific lengths (one or two discrete lengths) for I 2 of 5 applications
49	Interleaved 2 of 5	Enable this feature to check the integrity of all I 2 of 5 symbols to verify the data complies with either the specified Uniform Symbology Specification (USS), or the Optical Product Code Council (OPCC) check
	Check Digit	digit algorithm.
	Verification	• 0*- Disable
		• 1 - USS Check Digit
		• 2 - OPCC Check Digits

44	Transmit	0*- Do Not Transmit I 2 of 5 Check Digit (Disable)     1 - Transmit I 2 of 5 Check Digit (Enable)
	Interleaved 2 of 5	• 1 - Hansmit 12 of 5 Check Digit (Enable)
- 00	Check Digit	Fachlath's assessment 44 shorest advantage of 5 and a 15 FANI 40 and to see "11 all
82	Convert Interleaved	Enable this parameter to convert 14-character Interleaved 2 of 5 codes to EAN-13, and transmit to the host as EAN-13. To accomplish this, the Interleaved 2 of 5 code must be enabled, and the code must
	2 of 5 to	have a leading zero and a valid EAN-13 check digit.
	EAN-13	O*- Do Not Convert I 2 of 5 to EAN-13 (Disable)
	274110	• 1 - Convert I 2 of 5 to EAN-13 (Enable)
5	Discrete 2 of 5	• 0*- Disable • 1 - Enable
	Set Lengths	Length1 = 055, default=12
	for Discrete	Length2 = 055, default=0
	2 of 5	The length of a code refers to the number of characters (i.e., human readable characters), including
20	Length1	check digit(s) the code contains. Assign lengths for D 2 of 5 to decode either one or two discrete lengths,
21	Length2	or a range of lengths.
		• One Discrete Length - To limit the decoding of D 2 of 5 to one specific length, assign this length to the Length1 parameter and 0 to the Length2 parameter. For example, for fixed length 14, set Length1 = 14,
		Length2 = 0.
		Two Discrete Lengths - To limit the decoding of D 2 of 5 to either of two specific lengths, assign the
		greater length to the Length1 parameter and the lesser to Length2. For example, to decode D 2 of 5
		codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.
		• Length Within Range - To decode only D 2 of 5 codes that fall within a specific length range, assign the
		lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to
		decode D 2 of 5 codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12  NOTE: Due to the construction of the D 2 of 5 symbology, it is possible for a scan line covering only a
		portion of the code to be interpreted as a complete scan, yielding less data than is encoded in the bar
		code. To prevent this, select specific lengths (one or two discrete lengths) for D 2 of 5 applications.
7	Codabar	• 0*- Disable • 1 - Enable
	Set Lengths	Length1 = 055, default=5
	for Codabar	Length2 = 055, default=55
24	Length1	The length of a code refers to the number of characters (i.e., human readable characters), including
25	Length2	check digit(s) the code contains. Assign lengths for Codabar to decode either one or two discrete
		lengths, or a range of lengths.  • One Discrete Length - To limit the decoding of Codabar to one specific length, assign this length to the
		Length1 parameter and 0 to the Length2 parameter. For example, for fixed length 14, set Length1 = 14,
		Length2 = 0.
		Two Discrete Lengths - To limit the decoding of Codabar to either of two specific lengths, assign the
		greater length to the Length1 parameter and the lesser to Length2 . For example, to decode Codabar
		codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.
		• Length Within Range - To decode only Codabar codes that fall within a specific length range, assign the lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to
		decode Codabar codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12
54	CLSI Editing	Enable this parameter to strip the start and stop characters and insert a space after the first, fifth, and
	3	tenth characters of a 14-character Codabar symbol.
		0*- Disable    • 1 - Enable
<u> </u>	NOTIO T ""	NOTE: Symbol length does not include start and stop characters
55	NOTIS Editing	Enable this parameter to strip the start and stop characters from a decoded Codabar symbol.  • 0*- Disable  • 1 - Enable
11	MSI	• 0*- Disable • 1 - Enable
''	Set Lengths	Length1 = 055, default=4 Length2 = 055, default=55
	for MSI	The length of a code refers to the number of characters (i.e., human readable characters), including
30	Length1	check digit(s) the code contains. Assign lengths for MSI to decode either one or two discrete lengths, or a
31	Length2	length within a specific range.
		• One Discrete Length - To limit the decoding of MSI to one specific length, assign this length to the
		Length1 parameter and 0 to the Length2 parameter. For example, for fixed length 14, set Length1 = 14,
		Length2 = 0.  • Two Discrete Lengths - To limit the decoding of MSI to either of two specific lengths, assign the greater
		length to the Length1 parameter and the lesser to Length2.
		For example, to decode MSI codes of either 2 or 14 characters only, set Length1 = 14, Length2 = 2.
		Length Within Range - To decode only MSI codes that fall within a specific length range, assign the
		lesser length to the Length1 parameter and the greater to the Length2 parameter. For example, to
		decode MSI codes of length 4 through 12 characters, set Length1 = 4, Length2 = 12
		NOTE: Due to the construction of the MSI symbology, it is possible for a scan line covering only a portion
		of the code to be interpreted as a complete scan, yielding less data than is encoded in the bar code. To prevent this, select specific lengths (one or two discrete lengths) for MSI applications.
		provent this, select specific lengths (the of two discrete lengths) for Ividi applications.

See MSI Check Digit Algorithm to select second digit algorithms	
46 Transmit MSI	
51 MSI Check Digit Algorithm  Select one of two algorithms for the verification of the second MS  • 1*- MOD 10/MOD 10  • 0 - MOD 10/MOD 11	SI check digit:
408 Chinese 2 of 5 • 0*- Disable • 1 - Enable	
581 Korean 3 of 5 • 0*- Disable • 1 - Enable NOTE: The length for Korean	ean 3 of 5 is fixed at 6
618 Matrix 2 of 5 • 0*- Disable • 1 - Enable	
Set Lengths for Matrix 2 of 5 619 620 Length1 Length2 Length2 Length1 Length2 Length1 Length2 Length1 Length2 Length1 Length2 Length1 Length2 Length2 Length2 Length2 Length2 Length3 Length4 Length5 Length5 Length6 Length6 Length6 Length6 Length6 Length6 Length7 Length7 Length7 Length8	to decode either one or two discrete one specific length, assign this length to either of two specific lengths, assign the
greater length to the Length1 parameter and the lesser to Length2 codes of either 2 or 14 characters only, set Length1 = 14, Length2 • Length Within Range - To decode only Matrix 2 of 5 codes that f the lesser length to the Length1 parameter and the greater to the decode Matrix 2 of 5 codes of length 4 through 12 characters, set	12 = 2. fall within a specific length range, assign tength2 parameter. For example, to
621 Matrix 2 of 5 • 0*- Disable Matrix 2 of 5 Redundancy • 1 - Enable Matrix 2 of 5 Redundancy	
622 Matrix 2 of 5 Check Digit  The check digit is the last character of the symbol used to verify the one of the symbol used to verify the symbol used	the integrity of the data.
623 Transmit	
586 Inverse 1D Set the 1D inverse decoder setting:  • 0*- Regular Only - the decoder decodes regular 1D bar codes or  • 1 - Inverse Only - the decoder decodes inverse 1D bar codes or  • 2 - Inverse Autodetect - decode both regular and inverse 1D bar	only.
89 US Postnet • 1*- Enable • 0 - Disable	
90 US Planet • 1* - Enable • 0 - Disable	
95 Transmit Select whether to transmit US Postal data, which includes both U	JS Postnet and US Planet, with or
US Postal Check Digit  **- Transmit US Postal Check Digit  **- 0 - Do Not Transmit US Postal Check Digit	·
91 UK Postal • 1*- Enable • 0 - Disable	
96 Transmit UK Postal Check Digit UK Postal Check Digit Check Digit  • 1*- Transmit UK Postal Check Digit • 0 - Do Not Transmit UK Postal Check Digit	
290 Japan Postal • 1*- Enable • 0 - Disable	
291 Australia Post • 1*- Enable • 0 - Disable	Sections on left-man C. E. 11. 2. 2. 2.
718 Australia Post Format  • 0*- Autodiscriminate (or Smart mode) - Attempt to decode the C and C Encoding Tables • 1 - Raw Format - Output raw bar patterns as a series of number • 2 - Alphanumeric Encoding - Decode the Customer Information • 3 - Numeric Encoding - Decode the Customer Information Field	rs 0 through 3. Field using the C Encoding Table
326 Netherlands	
592 USPS 4CB/ One Code/ Intelligent Mail  • 0*- Disable USPS 4CB/One Code/Intelligent Mail • 1 - Enable USPS 4CB/One Code/Intelligent Mail	
611 UPU FICS • 0*- Disable UPU FICS Postal	
Postal • 1 - Enable UPU FICS Postal	
338 GS1	
339 GS1 DataBar Limited • 0*- Disable GS1 DataBar Limited • 1 - Enable GS1 DataBar Limited	

728	GS1 DataBar Limited Security Level	There are four levels of decode security for GS1 DataBar Limited bar codes. There is an inverse relationship between security and scanner aggressiveness. Increasing the level of security may result in reduced aggressiveness in scanning, so only choose the level of security necessary.  • 1 - Level 1 – No clear margin required. This complies with the original GS1 standard, yet might result in erroneous decoding of the DataBar Limited bar codes when scanning some UPC symbols that start with the digits "9" and "7".
		2 - Level 2 – Automatic risk detection. This level of security may result in erroneous decoding of DataBar Limited bar codes when scanning some UPC symbols. If a misdecode is detected, the scanner operates in Level 3 or Level 1.     3*- Level 3 – Security level reflects newly proposed GS1 standard that requires a 5X trailing clear.
		margin.  • 4 - Level 4 – Security level extends beyond the standard required by GS1. This level of security
340	GS1 DataBar	requires a 5X leading and trailing clear margin.  • 0*- Disable GS1 DataBar Expanded
040	Expanded	• 1 - Enable GS1 DataBar Expanded
397	Convert GS1 DataBar to UPC/EAN	This parameter only applies to GS1 DataBar-14 and GS1 DataBar Limited symbols not decoded as part of a Composite symbol. Enable this to strip the leading 010 from GS1 DataBar-14 and GS1 DataBar Limited symbols encoding a single zero as the first digit, and report the bar code as EAN-13. For bar codes beginning with two or more zeros but not six zeros, this parameter strips the leading'0100 and reports the bar code as UPC-A. The UPC-A Preamble parameter that transmits the system character and country code applies to converted bar codes. Note that neither the system character nor the check digit can be stripped.  • 0*- Disable Convert GS1 DataBar to UPC/EAN
244	Composito	• 1 - Enable Convert GS1 DataBar to UPC/EAN
341	Composite CC-C	O*- Disable     O*- Disable     NOTE: Before enabling a composite code, first enable Multi Decode Mode  O*- Disable
342	Composite CC-A/B	0*- Disable     1 - Enable
371	Composite TLC-39	0*- Disable     1 - Enable
344	UPC Composite Mode	Select an option for linking UPC symbols with a 2D symbol during transmission as if they were one symbol:  • 0*- UPC Never Linked - transmit UPC bar codes regardless of whether a 2D symbol is detected.  • 1 - UPC Always Linked - transmit UPC bar codes and the 2D portion.  If 2D is not present, the UPC bar code does not transmit.  • 2 - Autodiscriminate UPC Composites - the imager determines if there is a 2D portion, then transmits
427	GS1-128	the UPC, as well as the 2D portion if present.  • 0*- Disable GS1-128 Emulation Mode for UCC/EAN Composite Codes
721	Emulation Mode for UCC/EAN Composite Codes	1 - Enable GS1-128 Emulation Mode for UCC/EAN Composite Codes
15	PDF417	• 1*- Enable • 0 - Disable
227	MicroPDF417	• 0*- Disable • 1 - Enable
123	Code 128 Emulation	Enable this parameter to transmit data from certain MicroPDF417 symbols as if it was encoded in Code 128 symbols. Transmit AIM Symbology Identifiers must be enabled for this parameter to work.  • *0 - Disable Code 128 Emulation - transmits these MicroPDF417 symbols with one of the following prefixes:  ]L3 if the first codeword is 903-905  ]L4 if the first codeword is 908 or 909  ]L5 if the first codeword is 910 or 911  • 1 - Enable Code 128 Emulation - transmits these MicroPDF417 symbols with one of the following prefixes:  ]C1 if the first codeword is 903-905  ]C2 if the first codeword is 908 or 909  ]C0 if the first codeword is 910 or 911  NOTE: Linked MicroPDF codewords 906, 907, 912, 914, and 915 are not supported. Use GS1 Composites instead.
292	Data Matrix	• 1*- Enable • 0 - Disable
588	Data Matrix Inverse	<ul> <li>0*- Regular Only - the decoder decodes regular Data Matrix bar codes only.</li> <li>1 - Inverse Only - the decoder decodes inverse Data Matrix bar codes only.</li> <li>2 - Inverse Autodetect - decode both regular and inverse Data Matrix codes</li> </ul>
537	Decode Mirror	0*- Never - do not decode Data Matrix bar codes that are mirror images
	Images (Data Matrix Only)	1 - Always - decode only Data Matrix bar codes that are mirror images     2 - Auto - decode both mirrored and unmirrored Data Matrix bar codes
294	Maxicode	• 1*- Enable • 0 - Disable
293	QR Code	• 1*- Enable • 0 - Disable
587	QR Inverse	0*- Regular Only - the decoder decodes regular QR bar codes only.

		• 1 - Inverse Only - the decoder decodes inverse QR bar codes only.
		• 2 - Inverse Autodetect - decode both regular and inverse QR bar codes.
573	MicroQR	• 1*- Enable • 0 - Disable
574	Aztec	• 1*- Enable • 0 - Disable
589	Aztec Inverse	O*- Regular Only - the decoder decodes regular Aztec bar codes only.
000	712100 11110100	• 1 - Inverse Only - the decoder decodes inverse Aztec bar codes only.
		• 2 - Inverse Autodetect - the decoder decodes both regular and inverse Aztec bar codes.
1167	Han Xin	• 0*- Disable • 1 - Enable
1168	Han Xin	• *0 - Regular Only - decode Han Xin bar codes with normal reflectance only
	Inverse	• 1 - Inverse Only - decode Han Xin bar codes with inverse reflectance only
		• 2 - Inverse Autodetect - decode both regular and inverse Han Xin bar codes
78	Redundancy Level	The decoder offers four levels of decode redundancy. Select higher redundancy levels for decreasing levels of bar code quality. As redundancy levels increase, the decoder's aggressiveness decreases  • 1* - Redundancy Level 1  The following code types must be successfully read TWICE before being decoded (Code Type / Code Length):  • Codabar 8 characters or less  • MSI 4 characters or less  • D 2 of 5 8 characters or less  • I 2 of 5 8 characters or less  2 - Redundancy Level 2  The following code types must be successfully read TWICE before being decoded (Code Type / Code Length):  • All All  • 3 - Redundancy Level 3  Code types OTHER THAN the following must be successfully read TWICE before being decoded. The following codes must be read THREE times:
77	Cassiful and	MSI Plessey 4 characters or less     D 2 of 5 8 characters or less     I 2 of 5 8 characters or less     Codabar 8 characters or less     Codabar 8 characters or less     A - Redundancy Level 4  The following code types must be successfully read THREE times before being decoded (Code Type / Code Length):     All All
77	Security Level	The decoder offers four levels of decode security for delta bar codes, which include the Code 128 family, UPC/EAN, and Code 93. Select increasing levels of security for decreasing levels of bar code quality. There is an inverse relationship between security and decoder aggressiveness, so choose only that level of security necessary for any given application.  • 0 - Security Level 0: This setting allows the decoder to operate in its most aggressive state, while providing sufficient security in decoding most "in-spec" bar codes.  • 1*- Security Level 1: Select this option if misdecodes occur. This default setting eliminates most misdecodes.  • 2 - Security Level 2: Select if Security level 1 fails to eliminate misdecodes.  • 3 - Security Level 3: If misdecodes still occur with Security Level 2, select this security level. Be advised, selecting this option is an extreme measure against mis-decoding severely out of spec bar codes. Selecting this level of security significantly impairs the decoding ability of the decoder. If this level of security is necessary, try to improve the quality of the bar codes.
381	Intercharacter Gap Size	The Code 39 and Codabar symbologies have an intercharacter gap that is typically quite small. Due to various bar code-printing technologies, this gap can grow larger than the maximum size allowed, preventing the decoder from decoding the symbol. If this problem occurs, select Large Intercharacter Gaps to tolerate these out-of-specification bar codes.  • 6*- Normal Intercharacter Gaps  • A - Large Intercharacter Gaps

# 4 Key Codes

The physical keys on the handheld each generate a unique Key Code, and when you handle key events in your application you look at the reported key code to determine which button was pressed.

The Alien API library provides the KeyCode class that defines codes for special physical keys on the handheld.

# 4.1 ALR-H450 (Android 4.4.2)

The KeyCode.ALR\_H450 class defines the following key codes for the ALR-H450 handheld: SCAN, SIDE LEFT, SIDE RIGHT.

#### **Descriptions:**

SCAN Key code of the Scan button.

SIDE LEFT Key code of the button on the Left Side of the unit.

SIDE RIGHT Key code of the button on the Right Side of the unit, below the Power button.

# 4.2 ALR-H460 (Android 6.0)

The KeyCode.ALR\_H460 class defines the following key codes for the ALR-H460 handheld: SCAN, MENU, ENTER, BACK, FUNC, HANDLE TRIGGER.

#### **Descriptions:**

SCAN Key code of the SCAN button (both Left and Right sides)

MENU Key code of the MENU button (1st button on the Front side)

ENTER Key code of the ENTER button (3rd button on the Front side)

BACK Key code of the BACK button (4th button on the Front side)

FUNC Key code of the FUNC button (gray button on the Left side)

HANDLE TRIGGER Key code of the HANDLE TRIGGER

3G Modem Chapter 8

# 5 Developing applications with Android Studio

#### 5.1 Install Android Studio

In order to develop RFID applications running on the Alien ALR-H450/H460 handheld, you need to install Android Studio 1.4 (or newer) on your computer.

Download Android Studio from <a href="http://developer.android.com/sdk/index.html">http://developer.android.com/sdk/index.html</a>

Run the installer and use all the default settings. The installer will automatically download and install the required components, including Android Support Repository and Android SDK Tools.

# 5.2 Install Google USB Driver

Open Android Studio. On the "Welcome to Android Studio" screen select Configure:

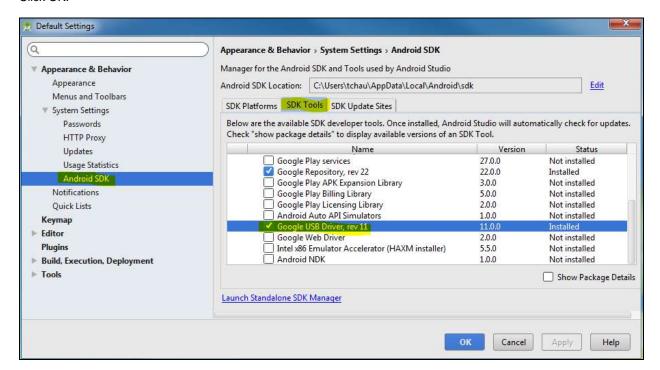


Select "SDK Manager":



CHAPTER 9 KEY CODES

Select "SDK Manager", then "Android SDK", then "SDK Tools" tab, and check the "Google USB Driver". Click OK:



Make sure your PC is connected to the Internet.

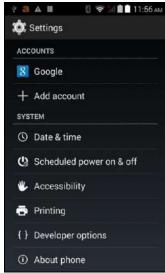
Configure Windows to automatically download device drivers:

- Go to Control Panel > Devices and Printers
- Right click on the Computer icon and select "Device installation Settings"
- Select "Yes" to automatically download device drivers

# 5.3 Enable Developer Mode for your handheld

Go to the "Settings" app on the handheld, tap on "About Phone". Then tap the "Build Number" 7 times. This will enable Developer Mode for your handheld.

Go back to the "Settings" and you will see a new "Developer options" menu item right above the "About Phone".:



3G MODEM CHAPTER 8

Tap on "Developer options", check "USB Debugging" and click OK to enable USB debugging:



Verify your device is properly detected by your PC:

- Connect the cradle to the PC with a USB cable and insert the handheld into the cradle.
- Open the Device Manager to verify that the device has been identified under "Android USB Devices"

Now you are ready to develop applications for the handheld.

# 5.4 Developing your first RFID application

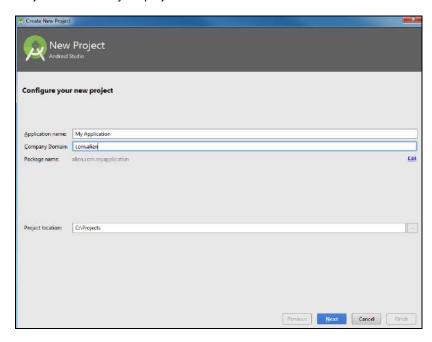
#### 5.4.1 Create Android Project

To create a new project, open Android Studio and click "Start new Android Studio project":

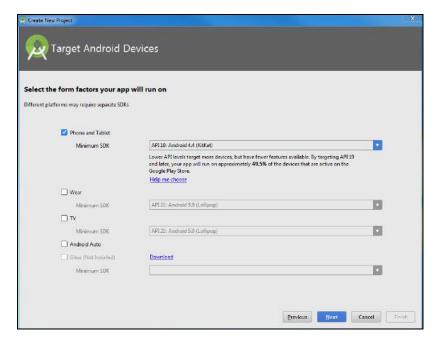


CHAPTER 9 KEY CODES

In the "New Project" dialog, use the default settings or enter new names for Application Name, Domain and Project location for your project. Click "Next":

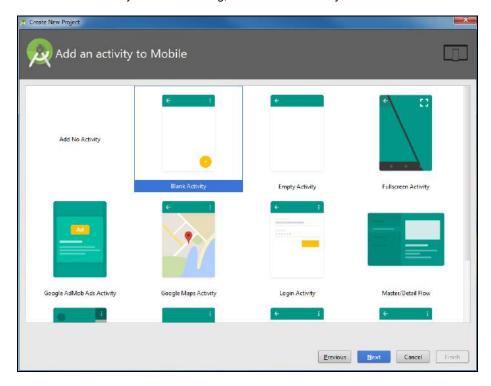


In the "Target Android Devices" dialog, check the "Phone and Tablet" checkbox and select "API19: Android 4.4 (KitKat)" as the Minimum SDK. Click "Next":

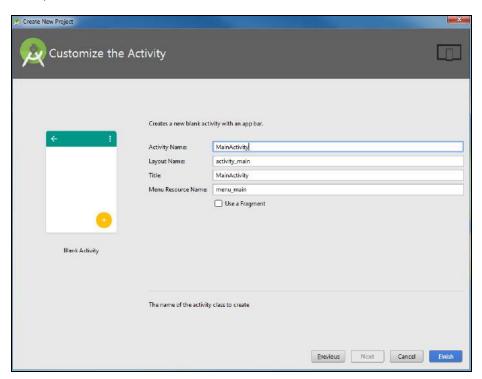


3G Modem Chapter 8

In the "Add an activity to Mobile" dialog, select "Blank Activity" and click "Next":



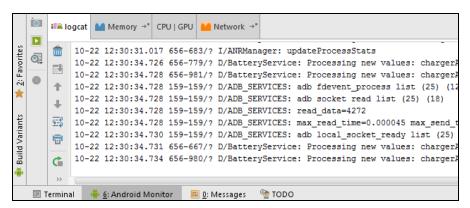
In the "Customize the Activity" dialog, use the default names or enter new names for Activity Name, Layout Name, Title and Menu Resource Name. Click "Finish":



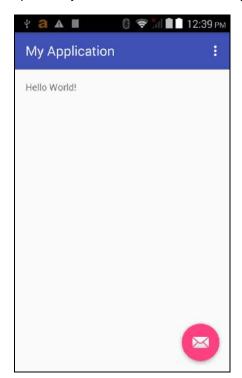
CHAPTER 9 KEY CODES

Connect the cradle to your PC, and insert the handheld into the cradle. You should see "Connected as USB storage" and "USB Debugging Enabled" notifications on the handheld screen.

In Android Studio, click "Android Monitor" at the bottom left. Then the "Allow USB debugging" will show up on your handheld's screen. Check "Always allow from this computer" and tap OK. This will allow Android Studio to deploy the application into your handheld as well as to get log info from the handheld. Logs from the handheld will display in the "logcat" tab:



In Android Studio, click "Run app" toolbar button to run your application. The "Device Chooser" dialog will pop up. Select your device and click OK to run your "Hello World" application on the handheld:

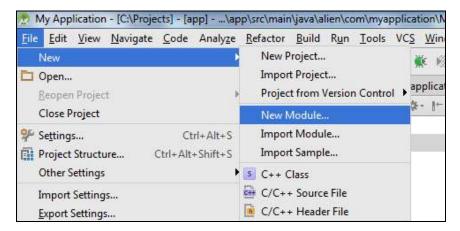


3G Modem Chapter 8

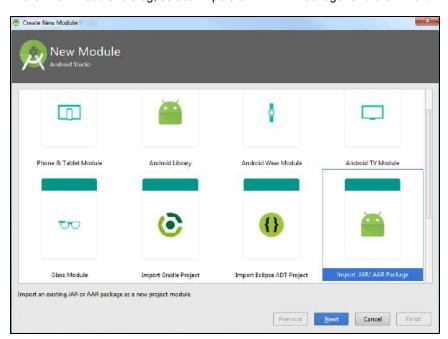
#### 5.4.2 Use RFID functionality in your project

In order to use RFID functionality, you have to add the Alien alienapi.aar library to your project.

Select menu: File > New > New Module:

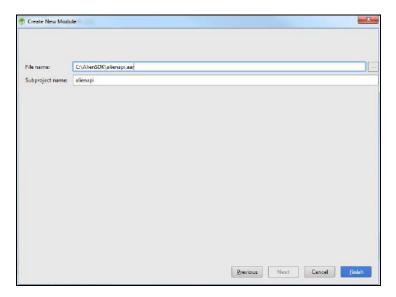


In the "New Module" dialog, select "Import .JAR/.AAR Package" and click "Next":

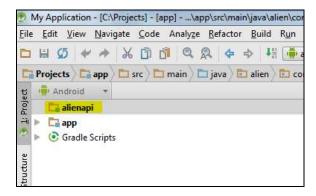


CHAPTER 9 KEY CODES

Browse to select the alienapi.aar library file and click "Finish":

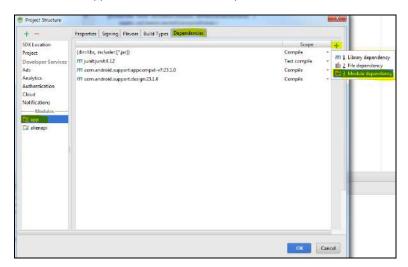


Now, you should see the "alienapi" module added to your project:



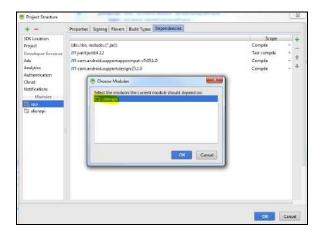
Next, you need to configure the "app" module to use "alienapi" module. To do this:

- Right click on the "app" module, and select "Open Module Settings".
- Select the "app" module, select the "Dependencies" tab, click "+" button and select "Module dependencies".

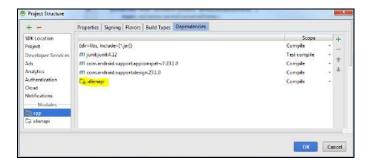


3G Modem Chapter 8

Select ":alienapi" and click OK:



Now you should see the ":alienapi" in the Dependencies list. Click "OK":



Add the readTag() method to your MainActivity class as below:

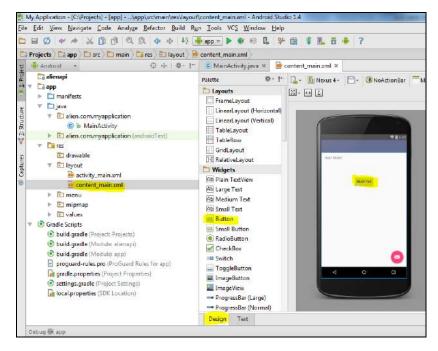
```
My Application - [C\Projects] - [app] - ...\app\src\main\java\alien\com\myapplication\MainActivity.java - Android Studio 1.4
Eile Edit View Navigate Code Analyze Refactor Build Run Iools VCS Window Help
 □ B Ø ♥ → X □ N Q R ← ⇒ B P appy ▶ # 10 R P B $ L 6 + ?
 Projects | 😋 app | 🗀 src | 🛅 main | 🛅 java | 🛅 alien | 🛅 com | 🛅 myapplication | 🧲 MainActivity
# Android alienapi
app
app
manifests
                                  ① 中 | 中 |
                                                  public class MainActivity extends AppCompatActivity {
                                                         public void readTag(View view) {
     ▼ 🛅 java
                                                             try {
    // Get global RFID Reader instance
         ▼ 🛅 alien.com.myapplication
                                                                 RFIDReader reader = RFID.open();
             © ७ MainActivity
     alien.com.myapplication (androidTest)
                                                                 // Read a single tag
      ▶ 🛅 res
                                                                 RFIDResult result = reader.read();
    Gradle Scripts
                                                                 if (!result.isSuccess()) {
        build.gradle (Project: Projects)
                                                                     Toast.makeText(this, "Not found tag", Toast.LENGTH LONG).show();
        build.gradle (Module: alienapi)
        ( build.gradle (Module: app)
         proguard-rules.pro (ProGuard Rules for app)
                                                                 // Display tag EPC and RSSI
         gradle.properties (Project Properties)
                                                                 Tag tag = (Tag) result.getData();
         settings.gradle (Project Settings)
                                                                 String msg = tag.getEPC() + ", rssi=" + tag.getRssi();
         local.properties (SDK Location)
                                                                 Toast.makeText(this, msg, Toast.LENGTH_LONG).show();
                                                             catch (ReaderException e) (
                                                                 Toast.makeText(this, "Error" + e, Toast.LENGTH LONG).show();
```

CHAPTER 9 KEY CODES

```
public void readTag(View view) {
    try {
        // Get global RFID Reader instance
        RFIDReader reader = RFID.open();
        // Read a single tag
        RFIDResult result = reader.read();
        if (!result.isSuccess()) {
            Toast.makeText(this, "No tags found ", Toast.LENGTH_LONG).show();
            return;
        }
        // Display tag EPC and RSSI
        Tag tag = (Tag)result.getData();
        String msg = tag.getEPC() + ", rssi=" + tag.getRSSI();
        Toast.makeText(this, msg, Toast.LENGTH LONG).show();
    catch (ReaderException e) {
        Toast.makeText(this, "Error: " + e, Toast.LENGTH LONG).show();
    }
}
```

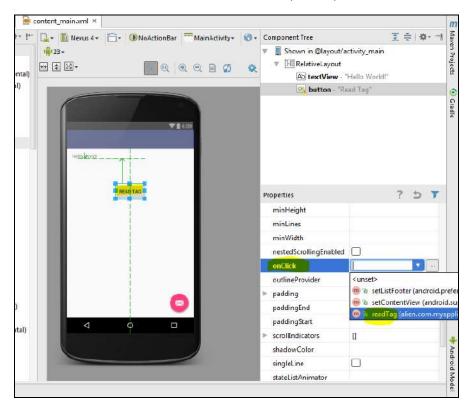
Next add a Button to call the readTag method that you just created:

- Double click on "content\_main.xml".
- Select "Design" tab.
- Drag and Drop a "Button" widget into the view.
- Double click the button and change the name to "READ TAG".



3G Modem Chapter 8

- Select the button, then select "onClick" in the "Properties" panel, and choose "readTag":



#### Now test the application:

- Click "Run App" toolbar button to start the application on your handheld.
- Place a RFID tag in front of your handheld.
- Tap the "READ TAG" button in the application window to read and display a tag as shown below

